
Card Dispenser DAC-DC-150 Communication Protocol

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1 Communication Format Descriptions

1.1 Communication Character Format

Baud Rate (BPS): Set by HOST (default 9600BPS)

Communication Method: Asynchronous

Transmission Type: Half-duplex,

Data frame Structure:

Start bit	D0	D1	D2	D3	D4	D5	D6	D7	Stop sbit
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Start Bit: 1 bit

Data Bit: 8 bits

Parity Bit: N/A

Stop Bit: 1 bit

Coding Scheme: ASCII 8-bit encoding

1.2 Multi-unit communication

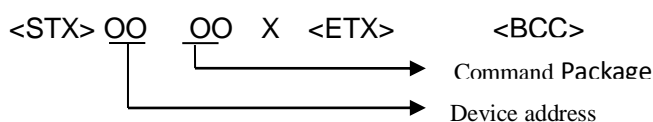
Support multi-unit communication (16 units max). The valid value of the address is only allowed to have the following data, the data in the table is the character type.

'00'	'01'	'02'	'03'	'04'	'05'	'06'	'07'
'08'	'09'	'10'	'11'	'12'	'13'	'14'	'15'

Card Dispenser Default address is '15', address '15' is two bytes (0x31 0x35)

2 Command Structure

2.1 Send Command



<STX> : 02 (Hex), Frame start.

'O': A representation of a ASCII character code

'X': A representation of a ASCII character code, Extended command parameters (basic command no).

<ETX> : 03 (Hex), Frame end.

<BCC>: <STX> ⊕ O ⊕ O ⊕ O ⊕ O ⊕ <ETX>, Block Check Character.

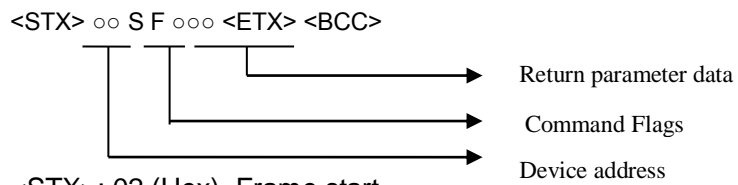
Note: BCC= STX ^ Address ^ Command Package ^ ETX (^ is exclusive-OR calculation)

Sample: BCC calculation in AP Command

0x02	0x31	0x35	0x41	0x50	0x03	BCC
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BCC = 0x02 ^ 0x31 ^ 0x35 ^ 0x41 ^ 0x50 ^ 0x03

2.2 Basic check the status returned data format (RF Command)



<STX>: 02 (Hex), Frame start.

'O': A representation of a ASCII character code

<ETX>: 03 (Hex), Frame end.

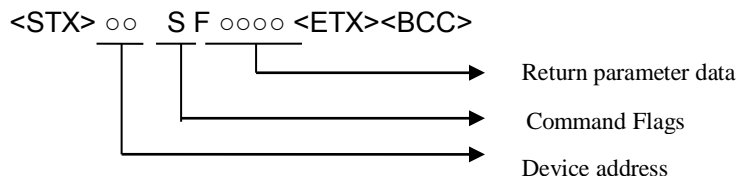
<BCC>: <STX> ⊕ 0 ⊕ 0 ⊕ 0 ⊕ 'S' ⊕ 'F' ⊕ 0 ⊕ 0 ⊕ 0 ⊕ 0 ⊕ <ETX>, Block Check Character.

Note: BCC= STX ^ Address ^ 'S' ^ 'F' ^ Parameter Data ^ ETX (^ is exclusive-OR calculation)

The meaning of parameter data Flag

HEX	BIN			STATUS
800	1000	0000	0000	Dispensing card
400	0100	0000	0000	Capturing card
200	0010	0000	0000	Dispense error
100	0001	0000	0000	Capture error
080	0000	1000	0000	(Reserved)
040	0000	0100	0000	Card overlapped
020	0000	0010	0000	Card jammed
010	0000	0001	0000	Card Stacker pre-empty
008	0000	0000	1000	Card Stacker empty
004	0000	0000	0100	Sensor 3 status
002	0000	0000	0010	Sensor 2 status
001	0000	0000	0001	Sensor 1 status

2.3 Advanced check the status returned data format (AP Command)



<STX>: 02 (Hex), Frame start.

'O': A representation of a ASCII character code

<ETX>: 03 (Hex), Frame end.

<BCC>: <STX> ⊕ 0 ⊕ 0 ⊕ 'S' ⊕ 'F' ⊕ 0⊕0⊕0⊕0⊕0⊕0⊕ <ETX>, Block Check Character.

Note: BCC= STX ^ Address ^ 'S' ^ 'F' ^ Parameter Data ^ ETX (^ is exclusive-OR calculation)

The meaning of parameter data Flag

HEX	BIN	STATUS
8000		(Reserved)
4000		(Reserved)
2000	0010 0000 0000 0000	(Reserved)
1000	0001 0000 0000 0000	Capture card-box full
0800	0000 1000 0000 0000	Dispensing card
0400	0000 0100 0000 0000	Capturing card
0200	0000 0010 0000 0000	Dispense error
0100	0000 0001 0000 0000	Capture error
0080	0000 0000 1000 0000	(Reserved)
0040	0000 0000 0100 0000	Card overlapped
0020	0000 0000 0010 0000	Card jammed
0010	0000 0000 0001 0000	Card pre-empty
0008	0000 0000 0000 1000	Card Stacker empty
0004	0000 0000 0000 0100	Sensor 3 status
0002	0000 0000 0000 0010	Sensor 2 status
0001	0000 0000 0000 0001	Sensor 1 status

3 Basic Command

Command	Descriptions	Return information
DC	Move card to front without holding card	<06H>
CP	Capture card	<06H>
RF	Basic check status	Reference: 2.2 (RF check status return)
AP	Advanced check status	Reference: 2.3 (AP check status return)
RS	Reset Machine	<06H>

4 Extended command

Command	Descriptions	Return information
"FC"+ Position	Move Card to the specified position. Position: = 0x30, stop at front without holding card = 0x34, stop at front with holding card = 0x36, read/write/scan card position	< 06H>
"CS"+ Position	Setting communication baud rate Position: = 0x00 1200BPS = 0x01 2400BPS = 0x02 4800BPS = 0x03 9600BPS = 0x04 19200BPS = 0x05 38400BPS	< 06H>
"IN"+ Parameter	Enable/disable allowed to enter the card from the front. Parameter: = 0x30 disable. = 0x31 enable, after card enter and move card to card bin. = 0x32 enable, after card enter and move card to read card position.	< 06H>
"SI"	Get value of the setting enable/disable allowed to enter the card from the front.	SI+ Parameter

Note:

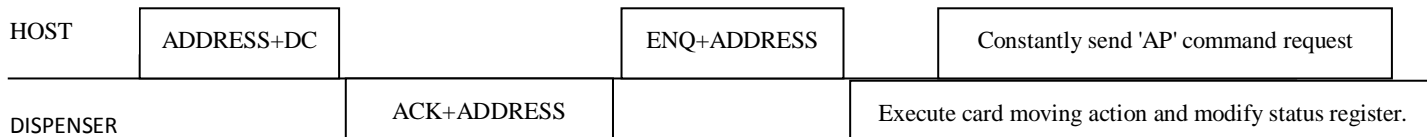
1. "IN" is an EEPROM operation command and its setting effect will not be influenced by operations such as power-on/reset, which means previous setting value is valid when power is on. Default value of factory setting is Enable Card-in and Move Card to Capture-card-box.
2. Operation of status check command of "SI" entry function is similar to "RF" and "AP", which is without parameter itself. Command returns one byte parameter and parameter value is in accordance with "IN" command.

5 Communication Example

5.1 Card Dispense

HOST: <STX> ADDRESS + DC <ETX> <BCC>

DISPENSER: ACK + ADDRESS, Execute card dispensing action and modify status register

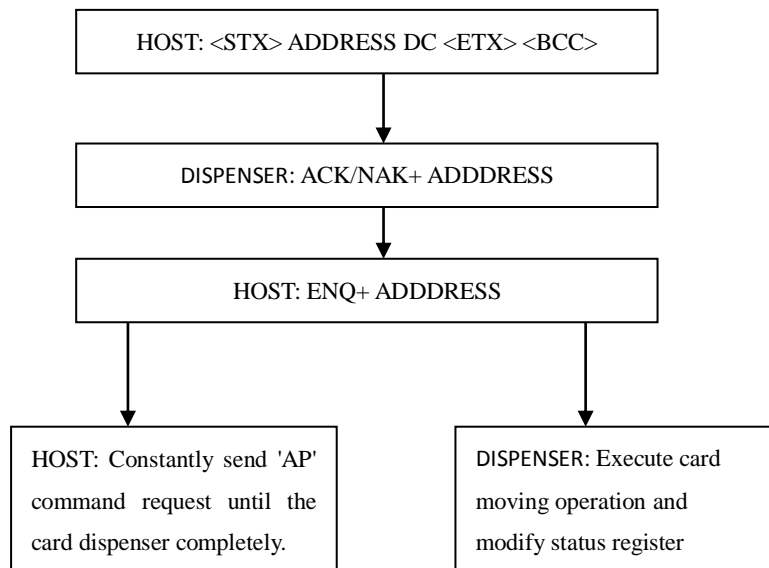


<ACK>: 06H

<NAK>: 15H

<ENQ>: 05H

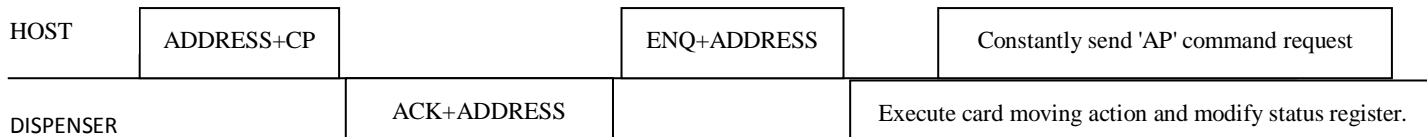
Card dispense process as in the figure below:



5.2 Card Capture

HOST: <STX> ADDRESS + CP <ETX> <BCC>

DISPENSER: ACK + ADDRESS, Execute card capturing action and modify status register

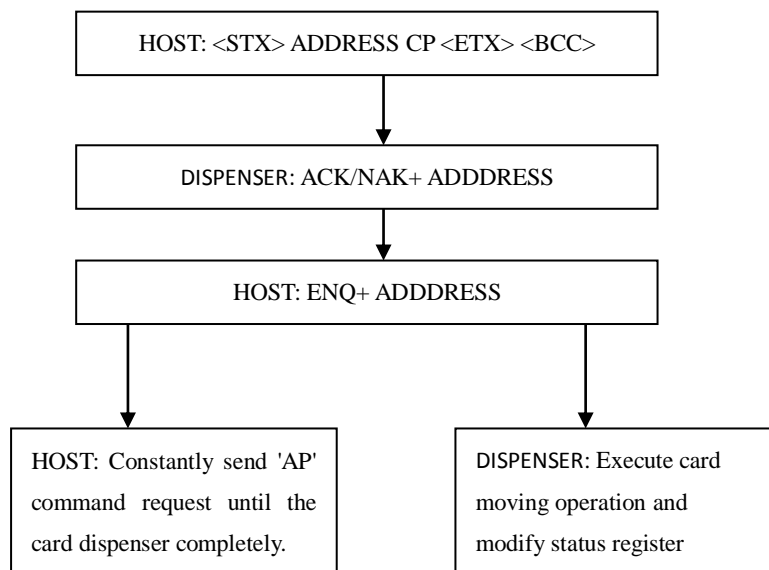


<ACK>: 06H

<NAK>: 15H

<ENQ>: 05H

Card capture process as in the figure below:



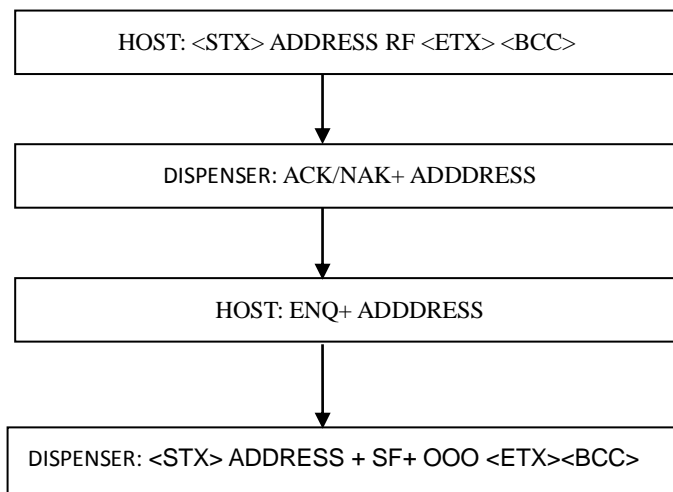
5.3 Basic Check Status

HOST: <STX> ADDRESS RF <ETX> <BCC>

DISPENSER: Send ACK+ ADDRESS, receive ENQ+ ADDRESS, and send <STX> ADDRESS + SF+ OOO <ETX><BCC>



Card check status as in the figure below:



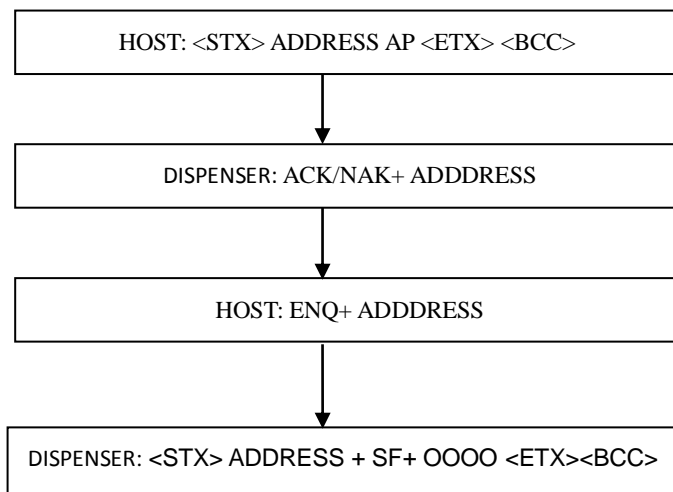
5.4 Advanced Check Status

HOST: <STX> ADDRESS AP <ETX> <BCC>

DISPENSER: Send ACK+ ADDRESS, receive ENQ+ ADDRESS, send <STX> ADDRESS + SF+ OOOO <ETX><BCC>



Card Advanced check status as in the figure below:



6 Switch, Sensor, Card stop position description

